

RIGSPRAY FLOWCOAT Data Sheet

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Description

Archco-Rigidon Rigspray Flowcoat is a low viscosity Isopthalic Polyester resin designed to thin down **Rigspray or Rigspray Micro** to a sprayable viscosity during cold conditions between 10 and 25°C.

Principal Characteristics

- * Achieves good atomisation when spraying
- * Lessons styrene emission
- Does not affect chemical resistance

RIGSPRAY Flowcoat	ISOPTHALIC POLYESTER
Operating Temp. Range	Min50°C to Max +85°C
Colour	Transparent Light Purple
Catalyst Type	Archco-Rigidon C2
Volume Solids	98% - 99%
Specific Gravity	1.1
Viscosity	220 mPa.s @ 25°C
Flash Point	31°C
Tool Cleaning Solvent	T2 Cleaner
Storage Temp. Limits	10°C - 20°C
Shelf Life @ 20°C	6 months (Stored in a dry, dark place)

Suggested Uses

A preferable viscosity reducer for Rigspray or Rigspray Micro rather than using styrene which may affect the strength and chemical resistance of the end product if used in amounts greater than 5%.

Rigspray Flowcoat may be used up to 15%

Contact **Archco-Rigidon** Engineers for further information.

Safety

This product contains styrene and is flammable.

Always wear suitable protective clothing including gloves and goggles.

Refer to the relevant 16 point Material Safety Data Sheet.