

DENSO BUTYL PRIMER P16HT

DESCRIPTION Denso Butyl Primer P16HT is a solvent based primer for application to the surface of metal pipes and fittings prior to the application of Denso Butyl Tapes by hand or hand operated machine. Denso Butyl Primer P16HT displays the following characteristics:

- *Promotes intimate contact between the substrate and tape compound.*
- *Fast drying*
- *Good wetting and penetration characteristics.*
- *Can be applied by brush or roller.*

COMPOSITION Denso Butyl Primer P16HT is a solvent based solution of butyl rubbers and adhesion promoting resins.

SAFETY Denso Butyl Primer P16HT is flammable and should not be applied in the vicinity of naked flames or sources of ignition.

Avoid contact with the skin and the inhalation of vapours.
Always ensure adequate ventilation is provided.

Normal hygiene procedures. Wash hands thoroughly with soap and water or a proprietary hand-cleaner prior to eating or smoking. Launder contaminated clothing, gloves, etc.

STORAGE Store in original containers in a cool, dry place away from any sources of ignition.

Notes : ** A coat of fresh Primer must be applied after 8 hours. Before this, make sure that the surface is dry and free from dust.

*** Under roof, well-aired warehouse



DENSO BUTYL PRIMER P16HT (Cont.)

TYPICAL PROPERTIES	TEST METHOD	DATA
Colour		Black
Density	ASTM 1289	0.78
Total Solids Content	ISO 1515	20%
Viscosity (out flow time 4mm nozzle)	ASTM D 1200	30 seconds
Flash Point	ABEL IP 170	-12°C
Coverage on steel		±6m ² /litre
Application Temperature		-30°C to +60°C
Drying Time @ 23°C		10 minutes
Pot Life**		8 hours
Shelf Life***		12 months

Important

Winn & Coales / Denso SA (Pty) Ltd pursue a policy to develop and continually improve all of our products and therefore the information given in this data sheet is intended as a general guide and does not constitute a warranty of specification. However, our sales personnel are committed to assist the user in establishing the suitability of the product for its intended purpose and additional specific information is available on request.

Denso SA (Pty) Ltd operate a Quality Management System registered to ISO 9001:2008.

Denso Butyl Tapes are made in Italy by ALTA ALTENE S.R.L